

1.7 GENERAL WORKSHOP PRACTICE

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RATIONALE

In order to have a balanced overall development of diploma engineers, it is necessary to integrate theory with practice. General Workshop Practice is included in the curriculum in order to provide hands-on experience about use of different tools and basic manufacturing practices. This subject aims at developing general manual and machining skills in the students. In addition, the development of dignity of labour, safety at work place, team working and development of right attitude are the other objectives.

COURSE OUTCOMES

After completing the course, the students will be able to:

- CO1: Identify tools, equipment and materials used in preparing jobs.
- CO2: Take measurements with the help of basic measuring tools/equipment.
- CO3: Select materials, tools, and sequence of operations to make a job as per given specifications/drawing.
- CO4: Prepare simple jobs independently and inspect the same.
- CO5: Use safety equipment and Personal Protection Equipment (PPE).
- CO6: Maintain good housekeeping practices.

DETAILED CONTENTS (PRACTICAL EXERCISES)

Note: The students are supposed to come in proper workshop dress prescribed by the institute. Wearing shoes in the workshop(s) is compulsory. Importance of safety and cleanliness, safety measures and upkeep of tools, equipment and environment in each of the following shops should be explained and practiced. The students should prepare sketches of various tools/jobs in their practical Notebook.

The following shops are included in the syllabus:

1. Welding Shop I
2. Fitting and Plumbing Shop I
3. Sheet Metal Shop I

4. Carpentry Shop I
5. Painting Shop I
6. Electric and Electronics Shop I

1. Welding Shop – I

- 1.1 Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.
- 1.2 Introduction and importance of welding process as compared to other material joining processes. Specifications and type of ARC welding machines, parts identification, classification, selection and coding of electrodes, welding parameters, welding joints and welding positions. Common weldable materials, safety precautions in welding shop, use of Personal Protective Equipment, Use of welding screens, Hazards and remedies during welding, Elementary symbolic representations, demo of tools, equipment, sample jobs prepared, set up of Gas welding apparatus, and welding defects.
- 1.3 Jobs to be prepared
 - Job I Practice of striking arc and depositing uniform and straight beads on flat at different current levels. (Minimum 4 beads on M.S. flat at four setting of current level using shielded metal arc welding and differentiating their characteristics).
 - Job II Edge Preparation and welding lap joint using shielded metal arc welding (SMAW) process.
 - Job III Edge Preparation and welding butt joint using shielded metal arc welding process.
 - Job IV Edge Preparation and welding T Joint using shielded metal arc welding (100mm x 6 mm M.S. Flat).
 - Job V To make a simple job using oxy acetylene gas welding.

2. Fitting and Plumbing Shop – I

- 2.1 Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.
- 2.2 Introduction and Function of holding/ clamping devices, hand tools and cutting tools,
- 2.3 Practical applications of fitting and plumbing
- 2.4 Introduction, function and types of marking and measuring tools and instruments (surface plate, try square, caliper, steel rule, scribe and Vernier caliper)
- 2.5 Identification of materials. (Iron, Copper, Stainless Steel, Aluminum etc.) and identification of various steel sections (flat, angle, channel, bar etc.).
- 2.6 Introduction to various types of pipes (eg water, steam, gas etc.) and functions of various pipe fitting items (GI pipe fittings, CPVC pipe fittings), Methods of pipe joints
- 2.7 Introduction to various types of threads (internal and external)

2.8 Description and demonstration of various types of drills, taps and dies.

2.9 Jobs to be prepared:

Job I To fit hacksaw blade in its frame and perform hacksawing operation by using marking media and marking tool and straight sawing practice.

Job II To perform filing on MS workpiece (75 * 50 * 6 mm) for giving it a perfect rectangular shape and drilling, tapping operation.

Job III To perform step filing operation at right angle on MS workpiece.

Job IV Making external threads on a pipe by using die and to make a PVC/GI pipe connection using nipple and socket.

Job V Fitting of all components of wash basin and ball valve in a tank.

3. Sheet Metal Shop I

3.1. Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.

3.2 Demonstration of various power tools, apparatus, equipment, hand tools used in sheet metal shop.

3.5 Jobs to be prepared

Job I Prepare a seam joint by using hand tools on GI sheet.

Job II To prepare riveted lap joint (single/double) on GI sheet.

Job III To fabricate a funnel of GI sheet using operations of shearing, flattening and bending.

Job IV To fabricate a conduit joint using various sheet metal operations.

Job V To fabricate a utility job (eg soap case/file tray/canister box) of thin GI sheet.

4. Carpentry Shop - I

4.1 Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.

4.2 Introduction and industrial applications of carpentry jobs.

4.2.1 Name and use of raw materials used in carpentry shop: wood & alternative materials (board, plywood)

4.2.2 Introduction to wood, timber and their identification, shapes and specifications, their properties, applications & defects. Study of the joints in roofs, doors, windows and furniture, seasoning of wood

4.2.3 Names, uses, and types of hand tools such as Saws, C-Clamp, Chisels, Mallets, Carpenter's vices, Marking gauges, Try-squares, Rulers and other commonly used tools and materials used in carpentry shop by segregating as cutting tools, supporting tools, holding tools, measuring tools etc.

4.2.4 Specification of iron jack plane used in carpentry shop.

4.3 Practice

4.3.1 Practices for Basic Carpentry Work

4.3.2 Sawing practice using different types of saws

4.3.3 Assembling jack plane — planning practice including sharpening and blade adjustment of jack plane cutter

4.3.4 Chiselling practice using different types of chisels including sharpening of chisel

4.3.5 Making of different types of wooden pin and fixing methods. Marking measuring and inspection of jobs.

4.3.6 Housekeeping practices and instructions.

4.4 Jobs to be Prepared

Job 1 Prepare a rectangular wooden block involving operations like Marking, sawing, planning to size, chiseling.

Job II Prepare a Half Lap Joint (cross, L or T – any one).

Job III Prepare a Mortise and Tenon joint (T-Joint).

Job IV Prepare a Dove tail Joint (Half lap dovetail joint).

Job V Prepare a Bridle Joint.

5. Painting Shop

5.1 Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.

5.2 Introduction to paints, varnishes, primers and their types, General properties of paints, Constituents of paints, polishes, their advantages and applications.

5.3 Introduction of powder coating and spray painting with their uses. Different types of tools and equipment used in polishing and painting.

5.4 Preparation of different colours of the paints by using prime colours, Practical demonstration of powder coating and spray painting on a utility object

5.5 Jobs to be Prepared

Job I Prepare wooden surface for painting such as cleaning, sanding, applying putty, filling procedure and application of primer coat and brush paint the same.

Job II Painting on wooden and metallic surfaces by spray gun.

Job III Practice of lettering: name plates / sign board.

Job IV Practice of dip painting/powder coating.

Job V Prepare wooden surface for polishing, apply French polish on wooden surface.

6. Electrical and Electronics Shop - I

6.1 Safety Precautions of concerned shop and use of personal protective equipment (PPE), demonstration of tools, equipment, sample jobs, best practices in the concerned shop.

6.2 Demonstration and identification of common electrical materials with standard ratings and specifications such as wires, cables, switches, MCB & ELCB, fuses, cleats, clamps and allied items, tools and accessories.

6.3 Identification of phase, Neutral and Earth wires for connection to domestic electrical appliances and their connections to three pin plugs. Difference between series and parallel wiring.

6.4 Jobs to be performed

Job I Carrying out house wiring circuits using fuse, switches, sockets, ceiling rose etc. in batten or P.V.C. casing-caping. Demo of conduit wiring through junctions.

Job II To prepare a three level Godown wiring circuit with PVC conduit wiring system.

Job III Installation of Solar Panel, inverter and batteries.

6.5 Identification and familiarization with the following tools used in electronic shop such as Tweezers, Screw drivers (different sizes), Insulated Pliers, Cutter, Sniper, Philips Screw Driver (Star Screw Driver), L- Keys, Soldering Iron, soldering wire, flux and their demonstration and uses. Identification and familiarization with multimeter (analog and digital). Various types of protective devices such as wire fuse, cartridge fuse etc. Identification and familiarization with ear phone speaker connector, telephone jacks and similar male and female connectors (audio, video).

6.6 Jobs to be performed

Job IV Practice in the use of tools and instruments used in electronic shop. For this a small experimental set up may be done.

Job V Cut, strip, join an insulated wire with the help of soldering iron (repeat with different types of wires).

RECOMMENDED BOOKS

1. SK Hajra Choudhary and AK Choudhary, “Workshop Technology I, II, III”, Media Promoters and Publishers Pvt. Ltd., Mumbai, Fifteenth Edition, 2016.
2. RK Jain, “Workshop Technology Vol I& II”, Khanna Publishers, New Delhi, First Edition, 2021.
3. Manchanda, “Workshop Technology Vol. I, II, III”, India Publishing House, Jalandhar.
4. S.S. Ubhi, “Workshop Training Manual Vol. I, II”, Katson Publishers, Ludhiana.
5. K Venkata Reddy, “Manual on Workshop Practice”, MacMillan India Ltd., New Delhi, Sixth Edition, 2020.
6. “General Workshop Manual (Diploma Jobs)”, Khanna Publishers, First Edition, 2021.
7. T Jeyapoovan, “Basic Workshop Practice Manual”, Vikas Publishing House (P) Ltd., New Delhi.

8. B. S. Raghuvanshi, “Workshop Technology, Vol. I”, Dhanpat Rai and Sons, Delhi, Eleventh Edition, 2017.
9. Kannaiah K L, Narayana, “Workshop Manual”, Scitech Publications, Chennai, Second Edition 1998.
10. H S Bawa, “Workshop Practice”, Tata McGraw Hill Publication, First Edition, 2004

INSTRUCTIONAL STRATEGY

This is hands-on practice based workshop for development of required skills in the students.